

Your Ultimate
Chemistry Resource



If you're interested in joining
the Dalton team, please
forward your résumé to:

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1 800 567-5060 (in Canada)
www.dalton.com



DALTON CHEMICAL LABS

Working at Dalton

Dalton's strength is its people. Our core values emphasize our commitment to supporting our employees individually and in teams, helping them achieve both personal and organizational goals.

This is an exciting time to be part of Dalton Chemical Laboratories. As we grow, we need creative and energetic people who can help our clients make the leap to market. To help us attract the right people, we have adopted a progressive approach to supporting our staff.

As a workplace, Dalton emphasizes personal growth and achievement, as well as team strength. We encourage staff to bring their unique skills to cross-functional teams that maximize experience, knowledge, skills, talent and creativity.

We offer a highly competitive package of benefits and working conditions, which includes opportunities for ongoing learning and skill development, comprehensive health care coverage and an employee assistance program.

We believe in continuous learning and personal growth at Dalton, and offer numerous opportunities for employees to improve both their hard (or technical) and soft skills. Weekly training sessions are provided on a range of subjects, including English as a Second Language, speed reading, communication skills and conflict resolution. As well, Dalton encourages employees to realize their potential by enrolling in accredited educational institutions or special training courses designed to improve on-the-job performance or to prepare for greater responsibility. Accordingly, Dalton may provide financial assistance for education that relates to an employee's personal or professional growth.

In addition to providing a comprehensive health benefits plan, Dalton promotes wellness and individual responsibility for maintaining good health by emphasizing the importance of balance in employees' lives. One of the many ways Dalton supports this objective is through regular wellness workshops, presented by guest speakers, on such topics as stress management, nutrition, heart disease and ergonomics. As well, Dalton provides workplace immunization clinics, which inoculate staff against the flu, hepatitis and tuberculosis.

Workplace safety is an ongoing priority at Dalton, which boasts an excellent occupational safety record. Our world-class facility is designed to meet or exceed the latest safety standards and regulatory requirements.

Your Ultimate Chemistry Resource

Dalton boasts more than 42,000 square feet of research and kilo scale production laboratories, analytical labs with HPLC, GC, FTIR, NIR, KF, CE, NMR, UV, and state-of-the-art cGMP manufacturing suites.

A security system with proximity card access to critical areas assures the security of your data, while our state-of-the-art building automation system continuously monitors temperature, humidity and pressurization in all laboratory areas to ensure the quality of your product.



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Dalton's Facilities

cGMP MANUFACTURING AREA

Designed and validated specifically for the production of Active Pharmaceutical Ingredients, this area includes two manufacturing suites, as well as three service rooms classified as ISO Class 5, ISO Class 7 and ISO Class 8, and a product storage room. A state-of-the-art monoblock sterile filling system features single-use peristaltic pump tubing and filter as the only point of product contact. Void volumes for the filling line and filter are as low as 7 mL.

Each cGMP suite is complete with stainless steel tables, an 8-foot walk-in hood and a 6-foot bench-top fume hood. Terminal HEPA filters are located in the ceiling throughout the area to maintain air quality. The walls, ceiling and floors are finished with a highly durable epoxy-based coating to maintain a high level of cleanliness. Pressurization of and access to the area are protected by two sets of automatic interlocking doors. Pressure, temperature and humidity are all monitored continuously through Dalton's Building Automation System. During manufacturing campaigns, the cGMP area is restricted to authorized personnel only.

SYNTHETIC LABORATORIES

Two synthetic production laboratories of approximately 1,100 square feet each are capable of producing fine chemicals in multi-kilo batches using 22-litre glass reactors. Smaller reactors are available as necessary. Plans are underway to construct a kilo lab room for pre-cGMP scale-up and process development with 100-litre reactors.

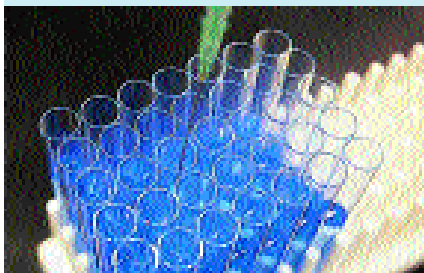
ANALYTICAL LABORATORY

Dalton's analytical services area was designed to house a vast array of analytical equipment. Each HPLC, CE, GC and other equipment is located to maximize use of space and data communication. The analytical team has the use of bench-top fume hoods, which are monitored continually for airflow.

PEPTIDE AND BIOPOLYMER AREA

The expanding peptide/biopolymer area accommodates the equipment used by the peptide synthesis group, including both bench-top and walk-in fume hoods. Design plans are in place for the development of a new, larger peptide laboratory with capabilities of peptide production and purification at 50-100 gram scales. As well, plans are in place to develop a new oligonucleotide laboratory with capabilities of oligonucleotide production and purification at scales of up to 100 grams.

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Dalton's Evolving Capabilities

- Library generation and drug discovery programs using a biased approach to molecular diversity
- Analogue synthesis programs
- Nucleoside research and development for identification of new drug candidates and products for the research community
- Pharmaceutical impurities
- Antisense production and technology
- Custom peptides and modified peptides
- DNA-based diagnostics
- Kilo-scale cGMP synthesis under supply agreements
- Small scale sterile fill
- Class 100 clean rooms

ANALOGUE SYNTHESIS

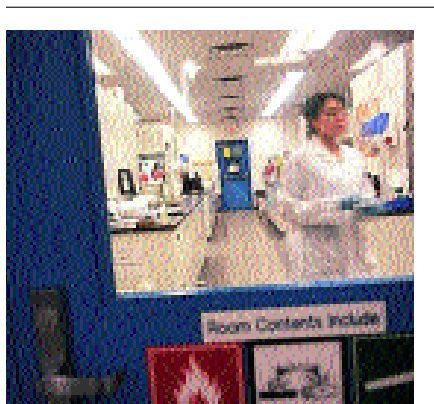
- Fluoxetine
- Dopamines
- Prostaglandins
- Steroids
- Anti-virals
- Natural products
- Various others

Chemistry Expertise

- Multi-step chemical and pharmaceutical synthesis expertise
- Drug metabolites, impurities and analogues
- Scale-up of difficult chemistries, process optimization and cost reduction
- Synthesis under cGMP for clinical trials and toxicology study materials
- Natural product chemistry, characterization and isolation
- Chiral catalysis, synthesis and resolution
- Solution and solid phase chemistry, biased combinatorial chemistry
- DNA, RNA and peptide synthesis reagents
- Nucleosides, monomers and oligomers, including modified nucleosides
- Amino acid synthesis and derivatization, including fluorescent, guanidino and unnatural derivatives
- Carbohydrates, simple and complex sugars
- Organometallic chemistry
- Inert atmosphere chemistry
- Isotopic labelling, ^{14}C and stable isotopes
- Peptide synthesis

Dalton's Products

- Acetonitrile, low water
- 2-Acetoxy methyl prop-2-en-1-ol acetate, *purity +98%*, minimum order 1 kg
- 1-Acetoxyvaleric acid
- N-Acetyl benzoquinoneimine
- N-Acetyl 3,5-dimethyl-p-benzoquinone imine, *purity +99%*, (glutathione inhibitor)
- N-Acetyl-2,6-Dimethyl-p-benzoquinone imine, *purity +99%*
- N-Acetyl-p-benzoquinone imine, minimum order 100 milligrams. (Liver metabolite of Acetaminophen (Tylenol))
- N-Acryloyl-tris(hydroxymethyl) aminomethane, *purity +99%*. (A new acrylic monomer suitable for isoelectric focussing with high porosity Ref: Anal.Biochem.163506-12(1987))
- N-Amidino-N-(2,3-dihydroxy propyl)glycine
- D-a-Aminohydrocinnamonitrile
- L-a-Aminohydrocinnamonitrile
- a-Aminohydrocinnamonitrile hydrochloride salt
- 2-Amino-3-benzyl-5-(3'-hydroxyphenyl)-pyrazine
- 2-Amino-3-benzyl-5-(3'-methoxyphenyl)-pyrazine
- 2-Amino-3-benzyl-5-(3'-methoxyphenyl)-pyrazine-1-oxide
- 5-Amino-2-naphthol
- 2,2'-Anhydrouridine
- trans-4-(aminomethyl)-cyclohexanecarboxylic acid methyl ester HCl salt
- 2'7'-bis-(2-carboxyethyl)-5-(and-6) fluorescein (BCECF), *purity +99%*
- 3H-1,2-Benzodithiol-3-One-1,1-Dioxide (Beaucage Reagent)
- 2,3-Benzofuran, *purity +99%*
- 2-Benzofuran carboxylic acid, *purity +96%*
- N6-Benzoyl-5'-O-(dimethoxytrityl)-2'-deoxyadenosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N4-Benzoyl-5'-O-(dimethoxytrityl)-2'-deoxycytidine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N6-Benzoyl-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-adenosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N4-Benzoyl-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-cytidine
- N6-Benzoyl-5'-O-(dimethoxytrityl)-adenosine
- N4-Benzoyl-5'-O-(dimethoxytrityl)-cytidine
- N4-Benzoyl-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-cytidine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N6-Benzoyl-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-adenosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N6-Benzoyl-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-adenosine
- N6-Benzoyl-adenosine
- N4-Benzoyl-cytidine
- N-Benzoyl-L-arginine-p-nitroanilide hydrochloride, (also known as L-BAPNA, C19H22N6O4. HCl MW 434.89 substrate for trypsin and papain B.L.B. Evans et al Arch. Biochem. Biophys. 206 362 (1981)).
- 6-Benzyl Amino Purine, *purity +95%*, (agricultural grade growth stimulant)
- Bicyclo[3.2.1]octan-2-one, *purity +85%*, minimum order 300 gms
- Biotin Phosphoramidite [1-N-(4,4'-dimethoxytrityl)-biotinyl-6-aminohexyl]-2-cyanoethyl-N,N-diisopropyl amino phosphoramidite
- Bis(2,4-cyclopentadien-1-yl)((4-methyl-bicyclo[2.2.1]heptanediyl)methylen-Ti (also known as Grubbs-Tebbe reagent), *purity +98%*
- Bis(diphenylphosphino)(o-xylene) α,α , *purity +98%*
- Bis-[2-(p-nitrophenyl)ethyl] phosphorochloridate, (phosphorylating reagent), *purity + 96%*, minimum order 100 g
- N,N'-Bisacryloylpiperazine, "BAP" or "PIP". (A new crosslinking agent with increased strength, improved electrophoretic separation of proteins and reduced silver staining of background in protein separations), *purity + 98%*
- N,N'-Bis(salicylidene) ethylenediamine
- 5-Bromo-1-chloro-3-indolyl- β -D-galactopyranoside
- 5-Bromo-4-chloro-3-indolyl- β -D-galactopyranoside
- 2-Bromo-3,5-dimethoxybenzyl alcohol
- 2-Bromo-3,5-dimethoxybenzaldehyde
- 2-((2-Bromo-6-chlorophenyl) amino) - phenyl acetic acid (Sodium salt) (Diclofenac Impurity)
- (2R,3R)-(-)-Caftaric acid IUPAC Name: (2E,3R)-2-[[3-(3,4-dihydroxyphenyl)- 1-oxo-2-propenyl]oxy]-3-hydroxybutanedioic acid
- Cap A Solution - DNA Synthesis Grade
- (2R,3R)-(-)-Cichoric Acid
- p-Chloro- β -Methylphenethylamine hydrochloride, *purity +99%*
- Coelenterazine
- 2-Cyanoethyl phosphorodichloride
- Cis-Bicyclo[3.3.0]octane-3,7-dione, *purity +99%*, minimum order 200 gms
- 3-[3 β -cholest-5-en-3-yl]oxy]-1-propanamine
- Methyl 7-(3-hydroxy-5-oxo-cyclopent-1-ene)-heptanoate
- 2'-Cyanoethyl-N,N-diisopropylchlorophosphoramidite
- 2-Cyanoethyl-N,N,N',N'-tetraisopropyl phosphoramidite
- Cyclohexane-1,1-dimethanol spirocarbonate
- 3-Cyclohexene-1,1-dimethanol spirocarbonate
- 2-Deoxystreptamine (2-Dos)
- 1,3-Diacetyl-2-imidazolidone, *purity 98%*, minimum order 1 kg
- (2-(2,6-Dichloroanilino)phenyl) methanol (Diclofenac Impurity)
- (2-((2,6-Dichlorophenyl)amino) benzaldehyde (Diclofenac Impurity)
- (N-1-(2,6-Dichlorophenyl)-2-indolin-2-one (Diclofenac Impurity A)
- N,N-Diethyl methane sulfonamide, *purity +98%*, minimum order 1 kg
- Diethylene glycol di-p-tosylate, *purity +98%*, minimum order 2 kg
- 5,6-Dihydrothymidine
- 5'Dimethoxytrityl-3'thiothymidine-3'-(2-cyanoethyl)-N,N-diisopropylphosphorothioamidite
- 5'-O-(Dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-inosine
- 5'-O-(Dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-inosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- 5'-O-(Dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-uridine
- 5'-O-(Dimethoxytrityl)-2'-O-(t-butyl-dimethyl-silyl)-uridine-3'-N,N-diisopropyl (cyanoethyl)phosphoramidite
- 5'-O-(Dimethoxytrityl)-inosine
- 5'-O-(Dimethoxytrityl)-inosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- 5'-O-(Dimethoxytrityl)-thymidine
- 5'-O-(Dimethoxytrityl)-thymidine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- 5'-O-(Dimethoxytrityl)-uridine
- 1,10-Dimethyl-1-(9)-octalan-2-one
- 4,10 β -Dimethyl-4,5-epoxyoctal-3-one
- 4 α ,10 β -Dimethyl-5-hydroxydecal-3-one
- N6-(Dimethylamino)methylene-2'-deoxyadenosine
- N4-(Dimethylamino)methylene-2'-deoxyguanosine
- N2-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-guanosine
- N6-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-deoxyadenosine
- N6-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-deoxyadenosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N4-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-deoxyguanosine
- N4-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-deoxyguanosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N6-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-O-(t-butyl-dimethylsilyl)-adenosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite



- N2-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)-guanosine
- N2-(Dimethylamino)methylene-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)-guanosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N6-(Dimethylamino)methylene-adenosine
- N2-(Dimethylamino)methylene-guanosine
- N-5-Dimethylamino-1-naphthalene sulfonyl benzene boronic acid, (used in cytological experiments as a carbohydrate ligand. Most potent boronic acid serine protease inhibitor known. Ref. M. Philipp, S. Maipuri FEBS Letters 133,36 (1981)).
- Dimethoxytrityl deoxy Adenosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl deoxy Cytidine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl deoxy Guanosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl deoxy Dimethylaminomethylene Adenosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl deoxy Dimethylaminomethylene Cytidine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl deoxy Dimethylaminomethylene Guanosine-succinyl-Long chain alkyl amine-Controlled pore glass
- 5'-O-Dimethoxytrityl deoxy Thymidine-3-O-succinate
- Dimethoxytrityl ribo Adenosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl ribo Cytidine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl ribo Guanosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl ribo Dimethylaminomethylene Adenosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl ribo Dimethylaminomethylene Cytidine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl ribo Dimethylaminomethylene Guanosine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl Thymidine-succinyl-Long chain alkyl amine-Controlled pore glass
- Dimethoxytrityl Uridine-succinyl-Long chain alkyl amine-Controlled pore glass
- (2R,4R)-Ethyl 4-methyl-2-piperidine carboxylate
- Eleutheraside B
- Ethylene glycol di-p-tosylate, *purity* +98%, minimum order 2 kg
- Fluorescein-1-phosphoramidite N6 -Aminohexyl-1-O-N,N-diisopropyl(cyanoethyl) phosphoramidite-5,6-carboximido fluorescein diisobutrylate
- Fluorescein-2-phosphoramidite N6-Aminohexyl-glycerol-1-O(dimethoxytrityl)-2-O- N,N-diisopropyl (cyanoethyl) phosphoramidite-5,6-carboximido fluorescein diisobutrylate
- (1-O-DMT-2-(4-(N-Fmoc)-aminobutyl)-1,3-propanediol
- Geosmin, *purity* +98% (mixture of diastereoisomers)
- 6-Gingerol, [8]-Gingerol, [10]-Gingerol
- Guanosyl guanosine triethylammonium salt
- Hexaphenylbenzene, *purity* +98%, minimum order 100 grams
- N-Hydroxymaleimide
- 3-Hydroxy-2-hydroxymethyl-1-propene, *purity* +97%, minimum order 500 gms (Carbonyl protecting group: Corey C.A. 84 42624W)
- 3-Hydroxy-6H-dibenzo[b,d]pyran-6-one
- N-Hydroxysuccinimide sulfonic acid sodium salt
- Hydroxyvaleric acid
- N4-(Isobutryl)-2'-deoxycytidine
- N4-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-deoxycytidine
- N4-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-deoxycytidine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N2-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-deoxyguanosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N2-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)- guanosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N4-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)-cytidine
- N4-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)-cytidine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N2-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)-guanosine
- N2-(Isobutryl)-5'-O-(dimethoxytrityl)-2'-O-(t-butylidimethylsilyl)- guanosine-3'-N,N-diisopropyl (cyanoethyl) phosphoramidite
- N4-(Isobutryl)-5'-O-(dimethoxytrityl)-cytidine
- N2-(Isobutryl)-5'-O-(dimethoxytrityl)-guanosine
- N2-(Isobutryl)-5-O-(dimethoxytrityl)-3'-O-succinate
- N4-(Isobutryl)-cytidine
- N2-(Isobutryl)-guanosine
- 1,2:5,6-Isopropylidene-D-mannitol
- 1-Isopropyl-β-D-1-thiogalactopyranoside
- 1-Keto-1:2:3:4-tetrahydro-phenanthrene
- 4-Keto-1:2:3:4-tetrahydro-phenanthrene
- 2-Methoxy-5-amino-naphthalene
- 3-Methoxy-6H-dibenzo[b,d]pyran-6-one
- p-Methoxyphenylglyoxaloxime
- 5-(4-Methoxyphenyl)-3-(phenylmethyl)-pyrazinamine
- N-Methyl-N-(4'-trifluoromethylphenyl)-3-hydroxy-3-phenylpropylamine (Fluoxetine Impurity)
- N-Methyl-3-(3'-trifluoromethylphenoxy)-3-phenylpropylamine (Fluoxetine Impurity)
- Methyl-(4-Aminomethyl) cyclohexane carboxylate hydrochloride salt
- Methyl glyoxylate
- 3-Methyl-8-quinoline sulphonyl chloride
- 2-Methylisoborneol
- Methyl triphenoxy phosphonium iodide, *purity* +98%, minimum order 3 kg. (Moisture sensitive, light sensitive Deoxygenates epoxides to olefins J. Org. Chem 43,2076 (1978), Dehydrates secondary alcohols J. Chem. Soc. Perkin Transactions 1, 1972(1976))
- 2-Methyl-N,N'-dicarboxymethyl-imidazole, *purity* +95%
- 4-(N-Maleimido)-methyl cyclohexyl-1-N-hydroxy-succinimide ester sulfonic acid sodium salt
- 4-(N-Maleimidomethyl)cyclohexane-1-carboxylic acid
- 1-Methylimidazole/Tetrahydrofuran
- 2-Methylene-1-3-Propanediol
- 1-Methylphenanthrene
- Misoprostol
- Misoprostol A
- Nitrosulfamethoxazole
- Norbornene 2,2 dimethanol spirocarbonate
- 5-Norbornene-2,2 dimethanol, *purity* +98%, minimum order 1 kg
- 5-Norbornene-2,2-dimethanol spirocarbonate, *purity* +97%, minimum order 1kg
- 5-Norbornene-2-carboxaldehyde, (80% endo), minimum 2 kg order
- 5-Norbornene-2-carboxylic acid,(mixture of isomers), minimum order 2 kg
- Phenol, double glass distilled, (packed under argon for molecular biology applications) m.p .40.5°C, 500g
- 2-Phenyl propionic acid, *purity* +98%, minimum order 2 kg
- Pipsyl chloride, *purity* +96%
- 5-Propyl-2-thiouracil
- Ruthenium dihydrido carbonyl tris (triphenylphosphine), *purity* +98%, minimum order 20 grams (cycloaddition catalyst for (2 + 2) reactions, light sensitive)
- SS chiraphos, (2S,3S)-2,3 bis (diphenyl phosphino) butane
- Sulfamethoxazole hydroxylamine, *purity* +99%
- Sulfamethoxazole nitroso
- Sulfo succinimidyl-4-(N-maleimido methyl) cyclohexane-1-carboxylate; ("water soluble protein crosslinker". Ref. J. Biochem 92, p1413 (1982), J. Applied Biochem., 6 (1-2) p56 (1984).)
- 3-[(2,3,4,6-O-tetraacetyl-β-D-galactopyranosyl)thio] propionic acid
- Tetraethylene glycol di-p-tosylate, *purity* +98%, minimum order 2 kg
- 2,2,5,5-Tetramethyl tetrahydrofuran, *purity* +97%, minimum order 1 kg
- Tetrazole
- 1H-Tetrazole, *purity* +99%
- Triethylene glycol di-p-tosylate, *purity* +98%, minimum order 2 kg
- 3-Trimethylsilylhydroxypropionitrile
- Tris-(4-Chlorophenyl) Methanol
- Valeric Acid

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